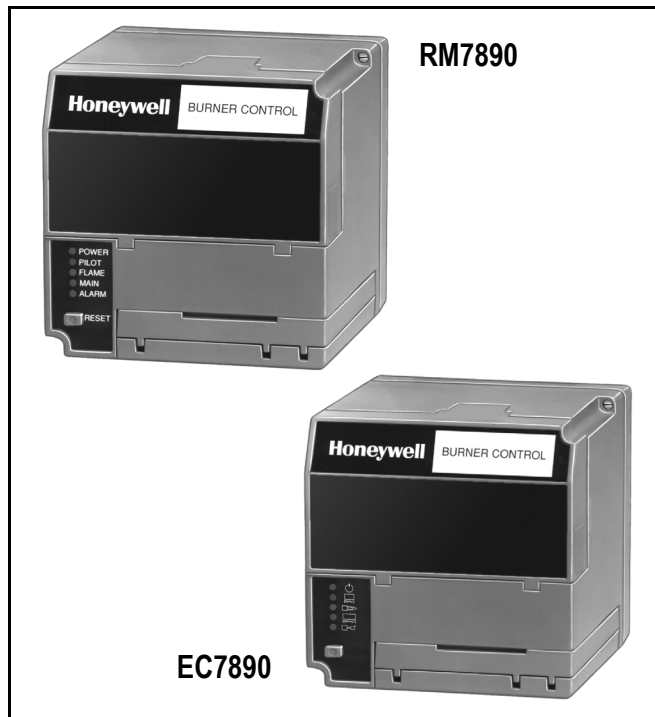


7800 SERIES EC7890A,B; RM7890A,B Relay Module

SPECIFICATION DATA



- Selectable Intermittent/Interrupted Pilot Function (full pilot flame and main flame establishing periods apply if interrupted pilot feature selected).
- Run/Test Switch for interrupted pilot setup.
- Blinkum fault annunciation on safety shutdown (power LED blinks a fault code).
- Built-in features set up only using the S7800A1142 display.
- Valve Proving System.

The Valve Proving System feature provides a systematic way of testing the valve seat integrity to assure the valves are indeed in the closed state programmed to test at the time of startup, at the end of the call for heat, or both times.

FEATURES

- **Safety features:**
 - Closed loop logic test.
 - Dynamic AMPLI-CHECK™.
 - Dynamic input check.
 - Dynamic safety relay test.
 - Dynamic self-check logic.
 - Expanded safe-start check.
 - Internal hardware status monitoring.
 - Tamper resistant timing and logic.
- Access for external electrical voltage checks.
- Application flexibility.
- Communication interface capability using modbus.
- Dependable, long-term operation provided by microcomputer technology.
- First-out annunciation and system diagnostics are provided by a 2 row by 20 column Vacuum Fluorescent Display (VFD) located on the optional Keyboard Display Module.
- Five (LEDs) for sequence information. (See Fig. 1.)
- Interchangeable plug-in flame amplifiers.
- Local or remote annunciation of RM7890 operation and fault information using the optional Keyboard Display Module.
- Nonvolatile memory; EC/RM7890 retains history files and sequencing status after loss of power.
- Provides 0.8 or 3.0 second FFRT, depending on amplifier selected. EC7890A1029, EC7890B1028 are 1.0 or 2.0 second FFRT.
- Remote reset (optional).

APPLICATION

The Honeywell EC7890A,B/RM7890 is a microprocessor based integrated burner control for automatically fired gas, oil or combination fuel single burner applications. The EC/RM7890 system consists of the Relay Module, Subbase and Amplifier. Options include Keyboard Display Module (KDM), Modbus™ module, Data ControlBus™ Module, and Remote Display Module.

The EC/RM7890 is programmed to provide a level of safety, functional capability and features beyond the capacity of conventional controls.

Functions provided by the EC/RM7890 include automatic burner sequencing, flame supervision, system status indication, system or self-diagnostics and troubleshooting.

RM7890A1056 and RM7890B1046 Relay Modules offer the following additional features:

- Preignition Interlock Input

CE
* EC7890A1029
AND
EC7890B1028 ONLY

SIL3
Capable



- Selectable relight (0.8 second FFRT amplifier only) or lockout on loss of flame.
- Shutter drive output (EC/RM7890B).
- Burner controller data (optional):
 - Flame signal strength.
 - Hold status.
 - Lockout/alarm status.
 - Sequence status.
 - Sequence time.
 - Total cycles of operation.
 - Total hours of operation.
 - Fault history providing the six most recent faults

FAULT

- Cycles of operation at the time of the fault.
- Fault message and code.
- Hours of operation at the time of the fault.
- Sequence status at the time of the fault.
- Sequence time at the time of the fault.

DIAGNOSTIC INFORMATION:

- Device type.
- Flame amplifier type.
- Flame failure response time.
- Manufacturing code.
- On/Off status of all digital inputs and outputs.
- Software revision and version of RM7890 and optional Keyboard Display Module.
- Status of configuration jumpers.

SPECIFICATIONS

Table 1. Sequence Timing For Normal Operation.

Device	Initiate	Standby	Pilot Flame Establishing Period (PFEP)	Run
EC7890A/RM7890A	10 seconds	*	4 or 10 seconds	*
EC7890B/RM7890B	10 seconds	*	4 or 10 seconds	*

*STANDBY and RUN can be an infinite time period.

Table 2. Terminal Ratings.

Terminal Number	Description	Ratings (RM7890A,B)	Ratings (EC7890A,B)
G	Flame Sensor Ground	—	—
Earth G	Earth Ground ^a	—	—
L2(N)	Line Voltage Common	—	—
3	Line Voltage Supply (L1)	120 Vac (+10%/-15%), 50 or 60 Hz (±10%) ^b	220 to 240 Vac (+10%/-15%), 50 or 60 Hz (±10%)
4	Alarm	120 Vac, 1A pilot duty.	220 to 240 Vac, 1A pilot duty.
5	Unused	—	—
6	Burner Control and Limits	120 Vac, 8A run, 43A inrush.	220 to 240 Vac, 5A (maximum)
7	Unused	—	—
8	Pilot Valve/Ignition	120 Vac ^c	220 to 240 Vac, 4A at P.F. = 0.5, 20A inrush
9	Main Fuel Valve	120 Vac ^c	220 to 240 Vac, 4A at P.F. = 0.5, 20A inrush
10	Ignition	120 Vac, 4.5A ignition. ^d	220 to 240 Vac, 4A at P.F. + 0.2
F(11)	Flame Sensor	60 to 220 Vac, current limited.	60 to 220 Vac, current limited.
12 to 21	Unused	—	—
22	Shutter	120 Vac, 0.5A (RM7890B).	220 to 240 Vac (EC7890B only) ^d

^a The RM7890 must have an earth ground providing a connection between the subbase and the control panel or the equipment. The earth ground wire must be capable of conducting the current to blow the 15A fuse (or breaker) in event of an internal short circuit. The RM7890 needs a low impedance ground connection to the equipment frame which, in turn, needs a low impedance connection to earth ground. For a ground path to be low impedance at RF frequencies, the connection must be made with minimum length conductors having maximum surface areas. Wide straps or brackets rather than leadwires are preferred. Be careful to verify that mechanically tightened joints along the ground path, such as pipe or conduit threads or surfaces held together with fasteners, are free of nonconductive coatings and are protected against mating surface corrosion.

^b 2000 VA maximum connected load to RM7890 Assembly.

^c See Tables 4 and 5 for device load combinations.

^d Requires 220-240 to 120 Vac, 10 VA minimum stepdown transformer to drive shutter.

Table 3. Terminal Ratings for RM7890A1056 and RM7890B1048.

Terminal Number	Description	Ratings (RM7890A,B)
G	Flame Sensor Ground	—
Earth G	Earth Ground ^a	—
L2(N)	Line Voltage Common	—
3	Line Voltage Supply (L1)	120 Vac (+10%/-15%), 50 or 60 Hz ($\pm 10\%$) ^b
4	Alarm	120 Vac, 1A pilot duty.
5	Unused	—
6	Burner Control and Limits	120 Vac, 1 mA
7	Jumper	120 Vac, 8A run, 43A inrush.
8	Pilot Valve/Ignition	120 Vac ^c
9	Main Fuel Valve 1.	120 Vac ^c
10	Ignition	120 Vac, 4.5A ignition. ^c
F(11)	Flame Sensor	60 to 220 Vac, current limited.
12 to 15	Unused	—
16	Valve Proving Switch	120 V, 1 mA
17	MV2 (for Valve Proving)	120 Vac ^c
18	Unused	—
19	Unused	—
20	Preignition Interlock	120 V, 1 mA
21	Unused	—
22	Shutter	120 Vac, 0.5A (RM7890B).

^a The RM7890 must have an earth ground providing a connection between the subbase and the control panel or the equipment. The earth ground wire must be capable of conducting the current to blow the 15A, type SC, fast blow, fuse (or breaker) in event of an internal short circuit. The RM7890 needs a low impedance ground connection to the equipment frame which, in turn, needs a low impedance connection to earth ground. For a ground path to be low impedance at RF frequencies, the connection must be made with minimum length conductors having maximum surface areas. Wide straps or brackets rather than leadwires are preferred. Be careful to verify that mechanically tightened joints along the ground path, such as pipe or conduit threads or surfaces held together with fasteners, are free of nonconductive coatings and are protected against mating surface corrosion.

^b 2000 VA maximum connected load to RM7890 Assembly.

^c See Tables 4 and 5 for device load combinations.

Table 4. Combinations for terminals 8, 9, and 10.

Pilot Fuel 8	Main 9	Ignition 10
C	F	No Load
B	F	No Load
No Load	F	No Load
F	F	A
No Load	F	A
D	F	A
D	D	A
No Load	D	A

Table 5. Composition of each combination.

A.	B.	C.	D.	F.
4.5A ignition	50 VA Pilot Duty plus 4.5A Ignition.	180 VA Ignition plus Motor valves with: 660 VA inrush, 360 VA open, 250 VA hold.	2A Pilot Duty.	65 VA Pilot Duty plus Motor valves with: 3850 VA inrush, 700 VA open, 250 VA hold.

Vibration: 0.5G environment.

Dimensions: Refer to Fig. 2.

Weight:

EC7890/RM7890 with Dust Cover: 1 pound 13 ounces (822 grams), unpacked.

IMPORTANT

Flame Detection System available for use with EC7890/RM7890. To select your Plug-in Flame Signal Amplifier and applicable Flame Detector, see Table 6.

SIL3 Capable

SIL3 Capable in a properly designed Safety Instrumented System See form 65-0312 for Certificate Agreement.

Approval Bodies:

RM7890:

Underwriters Laboratories Inc.: listed, File No. MP268, Guide No. MCCZ.

Canadian Standards Association: certified, LR9S329-3.

Factory Mutual: approved.

SwissRe (formerly IRI) acceptable.

Federal Communications Commission: Part 15, Class A-Emissions.

EC7890: Factory Mutual approved.

EC7890A1029, EC7890B1028: Gastec-EN268, Report 115679/1.

Mounting:

Q7800A for panel mount.

Q7800B for wall or burner mount.

Required Components:

Plug-in Flame Signal Amplifier, see Table 5.

Q7800A or Q7800B Wiring Subbase.

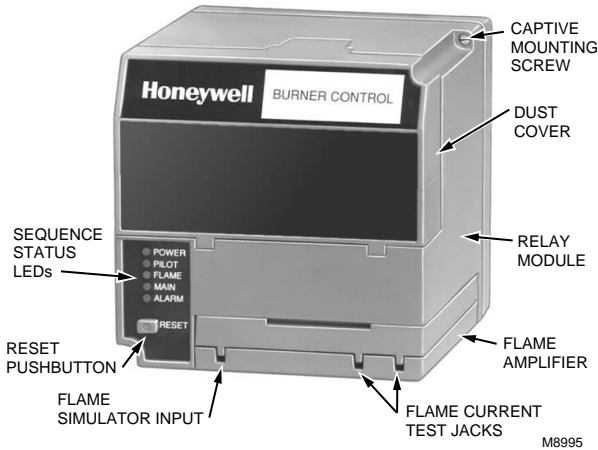


Fig. 1. Sequence status LEDs.

Electrical Ratings, see Tables 1 and 2:

Voltage and Frequency:

RM7890A,B: 120 Vac (+10/-15%), 50 or 60 Hz (±10%).

EC7890A,B: 220 to 240 Vac (+10/-15%), 50 or 60 Hz (±10%).

Power Dissipation: RM7890: 10W maximum.

Maximum Total Connected Load: 2000 VA.

Fusing: Total Connected Load: 15A maximum, type SC or equivalent, fast blow.

Environmental Ratings:

Ambient Temperature:

Operating: -40°F to +140°F (-40°C to +60°C).

Storage: -40°F to +150°F (-40°C to +66°C).

Humidity: 85% RH continuous, noncondensing.

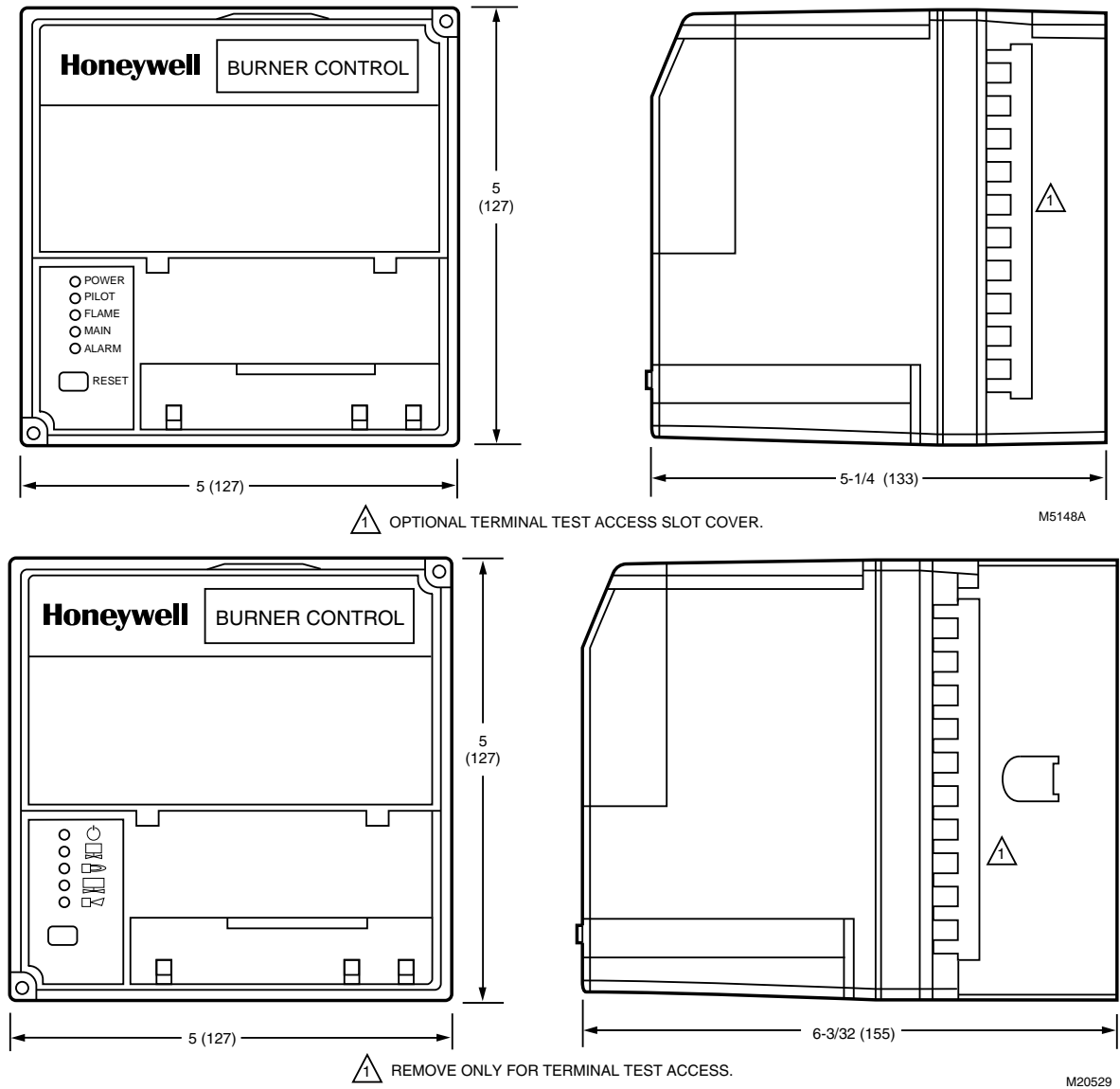


Fig. 2. Mounting dimensions of RM7890 Relay Module and Q7800A Subbase (top) and EC7890 Relay Module and Q7800B Subbase (bottom) in in. (mm).

Accessories:

- Keyboard Display Modules (KDM):
- S7800A1001 English language.
 - S7800A1035 French language.
 - S7800A1043 German language.
 - S7800A1050 Italian language.
 - S7800A1068 Spanish language.
 - S7800A1118 Katakana (Japanese) language.
 - S7800A1126 Portuguese language.
 - S7800A1142 English language (to program VPS feature).
 - S7800A1167 Spanish language (to program VPS feature).

Communications:

- S7810M1003 ModBus™ Module.
- S7810M1029 ModBus™ Module for EC7890A1029, EC7890B1028.

Miscellaneous:

- A7800A1010 7800 SERIES Tester.
- S7820A1007 Remote Reset Module.
- 221729 Dust Cover, Relay Module.
- 123514A Rectification Flame Simulator.
- 203659 Ultraviolet Flame Simulator.

Table 6. Flame Detector System.

Plug-In Flame Signal Amplifiers					Applicable Flame Detectors		
Type	Color	Self-Checking	Model	Flame Failure Response Time	Fuel	Type	Models
Rectification	Green	No	R7847A	0.8 or 3 sec.	Gas	Rectifying Flame Rod Holders ^a	C7004, C7007 Complete Assemblies: C7005, C7008, C7009, Q179
				3 sec.	Gas, oil, coal	Ultraviolet (Purple Peeper)	C7012A,C ^b
		Dynamic AMPLI-CHECK™	R7847B ^c	0.8 or 3 sec.	Gas	Rectifying Flame Rod Holders ^a	C7004, C7007 Complete Assemblies: C7005, C7008, C7009, Q179
				3 sec.	Gas, oil, coal	Ultraviolet (Purple Peeper)	C7012A,C ^b
						Ultraviolet (Purple Peeper)	C7012E,F
Dynamic Self-Check	R7847C ^{d,e}						
Infrared	Red/White	No	R7852A			Infrared (Lead Sulfide)	C7915
		Dynamic AMPLI-CHECK™	R7852B ^c				
Ultraviolet	Purple	No	R7849A	0.8 or 3 sec.	Gas, oil	Ultraviolet (Minipeeper)	C7027, C7035, C7044 ^b
		Dynamic AMPLI-CHECK™	R7849B ^c				
		Dynamic Self-Check	R7861A ^{d,e}			Ultraviolet	
	Blue	Dynamic Self-Check	R7886A ^{d,e}	3 sec.	Gas, oil, coal	Ultraviolet (Adjustable Sensitivity)	C7076
Optical	White	Dynamic AMPLI-CHECK™	R7851B ^c	0.8 or 3 sec.	Gas, oil, coal	Optical (Ultraviolet, visible light)	C7927, C7962

^a Order flame rod separately, see holder instructions.

^b The C7012A,C; C7027, C7035 and C7044 Flame Detectors should be used only on burners that cycle on-off at least once every twenty-four hours. Appliances with burners that remain on continuously for twenty-four hours or longer should use the C7012E,F Flame Detector with the R7847C Amplifier; the C7061 Flame Detector with the R7861 Amplifier, or the C7076 Flame Detector with the R7886A Amplifier as the ultraviolet flame detection system.

^c Circuitry tests the flame signal amplifier at least 12 times a minute during burner operation and shuts down the boiler if the amplifier fails.

^d Circuitry tests all electronic components in the flame detection system (amplifier and detector) 12 times a minute during burner operation and shuts down the burner if the detection system fails.

^e 200/220/240 Vac applications require a 120 Vac, 10 VA minimum stepdown transformer (not provided) to drive the shutter. Applies to R7886A series 2 or greater; R7861 series 1 or greater. Fig. 2 shows flame detector wiring.

NOTE: R7847C Series 4 or greater, pulse the shutter when the flame signal of 1.5 is sensed. Display readings of 0.7 to 2.4Vdc are common.

Automation and Control Solutions

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